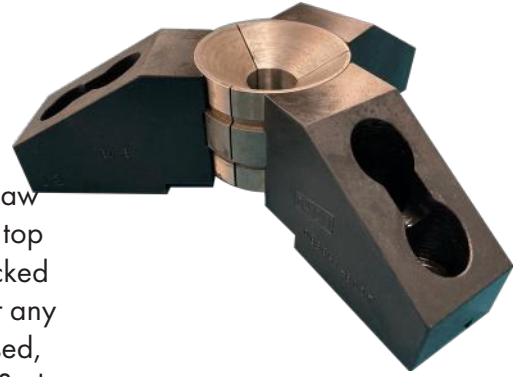


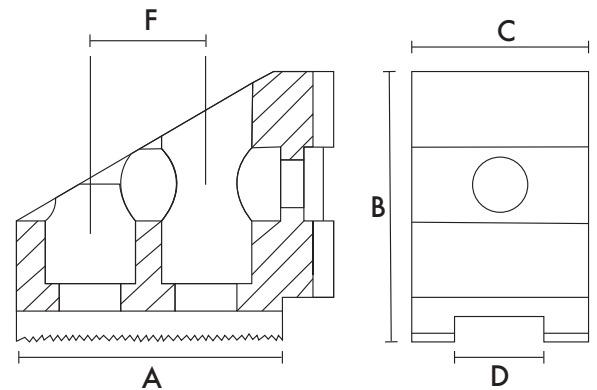
COLLET PAD TOP JAWS

Collet pad top jaws mount to a chuck in the same manner as standard top jaw tooling. Combined with collet pads of various shapes and sizes, collet pad top jaws offer flexibility and reduced changeover time. Below are the jaws stocked in Daco's inventory, however, collet pad top jaws can be manufactured for any chuck. The first half of the part number designates the equivalent soft jaw used, while the second half reflects the collet pad series needed to hold the specified diameter. See pages 22-29 for information on Daco collet pads.



TO ORDER, PLEASE SPECIFY:

1. Chuck diameter and model number
2. Maximum work diameter or current collect pad part number



COLLET PAD TOP JAWS

CRITICAL

| chuck size | part number | A | B | C | D | F | SCREW SIZE | pad capacity (round only) |
|------------|--------------------|------|------|------|-------|-------|------------|---------------------------|
| 6 | D6SSH388007 | 1.99 | 2.25 | 1.25 | 0.473 | 0.790 | 10mm | 2.00 |
| 8 | D8SSH18007 | 3.08 | 2.25 | 1.50 | 0.551 | 0.984 | 12mm | 2.00 |
| 8 | D8SSH18008 | 2.70 | 2.25 | 1.50 | 0.551 | 0.984 | 12mm | 2.50 |
| 8 | D8SSH18009 | 2.70 | 2.25 | 1.50 | 0.551 | 0.984 | 12mm | 1.50 |
| 10 | D10SSH8009 | 4.10 | 2.00 | 1.50 | 0.630 | 1.187 | 12mm | 1.50 |
| 10 | D10SSH8007 | 4.10 | 2.25 | 1.50 | 0.630 | 1.187 | 12mm | 2.00 |
| 10 | D10SSH8008 | 3.70 | 2.25 | 1.50 | 0.630 | 1.187 | 12mm | 2.50 |
| 10 | D10SSH8004 | 3.50 | 2.50 | 2.00 | 0.630 | 1.187 | 12mm | 3.00 |
| 12 | D11SSH28008 | 4.38 | 2.50 | 2.00 | 0.710 | 1.187 | 14mm | 2.50 |
| 12 | D11SSH28004 | 4.56 | 2.63 | 2.00 | 0.710 | 1.187 | 14mm | 3.00 |
| 12 | D212SSH8008 | 4.81 | 2.50 | 2.00 | 0.827 | 1.187 | 16mm | 2.50 |
| 12 | D212SSH8004 | 4.50 | 2.50 | 2.00 | 0.827 | 1.187 | 16mm | 3.00 |
| 15 | D15SSH18002 | 5.34 | 3.63 | 2.50 | 0.866 | 1.687 | 20mm | 4.50 |

***OTHER SIZES AVAILABLE UPON REQUEST!!**