

## COLLET PADS

To facilitate your ordering, Daco collet pads have the following part number breakdown:

1. **Prefix-** A four-digit series number beginning with "8", i.e. 8008. Designates outer diameters.
2. **Middle-** A four digit inner diameter bore size measured in decimal inches, i.e. 2.250.
3. **Suffix-** A two-letter code designating inner diameter surface style. Codes are as follows:

**SM**= hard, round, smooth

**ST**= hard, round, serrated

**HX**= hard, hex, smooth

**SQ**= hard, square, smooth

**ER**= serrated, extended range

**SE**= soft emergency

For example, if you order pad #8008-2.562-ST, you will receive an 8008 series pad (similar to a Warner- Swasey #5 pad, as well as others). A 2-9/16" size inner bore diameter will be hard, round, and serrated. All soft emergency styles have a 3/8" pilot hole and are ground on the outer diameter only.

### WARNER & SWASEY TURRET LATHE COLLET PADS

MACHINE NO. & SIZE	DACO PREFIX NO.	MASTER COLLET NO.	PAD NO.	PAD CAPACITY (inches)
#2, #3, #4 #2EC 16" EC	<b>8009</b>	461-1002 462-1002 1369-1008	461-1003 461-1024 461-1023	RD. 1-1/2 HEX 1-5/16 SQ. 1-1/16
#4 - 2" #3 - 1-3/4	<b>8007</b>	1129-1102 1369-1003	1129-1004 1129-1006 1129-1005	RD. 2 HEX 1-3/4 SQ. 1-3/8
#5 1A	<b>8008</b>	471-1001	471-1002 471-1004 471-1003	RD. 2-1/2 HEX 2-3/16 SQ. 1-3/4
1A - 3" 2A - 3-1/2	<b>8006 (4-split)</b>	404-1008	404-1009 404-1014 404-1028	RD. 3-1/4 HEX 2-3/4 SQ. 2-3/8
#5 - 3"	<b>8004</b>	4669-1001	4669-1165 4669-1167 4669-1166	RD. 3 HEX 2-5/8 SQ. 2-1/8
#5 - 4-1/2	<b>8002 (3-split)</b> <b>8005 (4-split)</b>	2779-1001	2779-1009 2779-1011 2779-1010	RD. 4-1/2 HEX 3-7/8 SQ. 3-3/16
2A - 4-1/2 3A - 4-1/2	<b>8003</b>	533-1008	533-1010 533-1016 533-1011	RD. 4-1/2 HEX 3-7/8 SQ. 3-3/16
3A - 6"	<b>8001</b>	1959-7	1959-1003 1959-1005 1059-1004	RD. 6 HEX 5-3/16 SQ. 4-1/2

## COLLET PADS



### GISHOLT TURRET LATHE COLLET PADS

MACHINE NO. & SIZE	DACO PREFIX NO.	MASTER COLLET NO.	PAD NO.	PAD CAPACITY (inches)
#3- 1-1/2	<b>8021</b>	3Y7112A (4 split)	3X7731 3X7733 3X7735	RD. 1.1/2 HEX 1-3/8 SQ. 1-1/8
#3, #4 - 2"	<b>8022</b>	4Y7112A (4 split)	4X7731 4X7733 4X7735	RD. 2 HEX 1-3/4 SQ. 1-3/8
#3, #4 -2"	<b>8007</b>	4Y7138A (3 split) 4Y7138B (3 split)	4X7731A 4X7733A 4X7735A	RD. 2 HEX 1-3/4 SQ. 1-3/8
#5 5AR - 2-1/2 1L	<b>8023</b>	5Y7112 (4 split)	5X7731 5X7733 5X7735	RD. 2-1/2 HEX 2-1/8 SQ. 1-3/4
#5 5AR - 2-1/2" 1L	<b>8008</b>	11X6762 (3 split)	11X7737 11X7739 11X7741	RD. 2-1/2 HEX 2-1/8 SQ. 1-3/4
#5, 5ABC - 3"	<b>8004</b>	5X7849 (3 split)	5X7843 5X7845 5X7847	RD. 3 HEX 2-5/8 SQ. 2-1/8
1L, 2L -3-1/2"	<b>8024</b>	12X6561 2L06002B (4 split)	12X7731 12X7733 12X7735	RD. 3-1/2 HEX 3 SQ. 2-7/16
1L, 2L -3-1/2"	<b>8025</b>	12X6762 (3 split)	12X7737 12X7739 12X7741	RD. 3-1/2 HEX 3 SQ. 2-7/16.
#5, 5AR, 2L, 3L -4-1/2	<b>8005</b>	13X6561 3L6561 (4 split)	13X7731 13X7733 13X7735	RD. 4-1/2 HEX 3-7/8 SQ. 3-1/8
#5, 5AR, 2L, 3L -4-1/2	<b>8002</b>	13X6561B (3 split)	13X7716 13X7718 13X7720	RD. 4-1/2 HEX 3-7/8 SQ. 3-1/8

**\*COLLET PAD TOP JAWS ON PAGE 21.**

**COLLET PADS**



JONES & LAMSON TURRET LATHE COLLET PADS

MACHINE NO. & SIZE	DACO PREFIX NO.	MASTER COLLET NO.	PAD NO.	PAD CAPACITY (inches)
#3 Universal - 1-1/2"	<b>8028</b>	10463 (3 split)	10482 11233 11232	RD. 1-1/2 HEX 1-1/4 SQ. 1
#4 Universal - 1-3/4"	<b>8029</b>	11709 (3 split)	11710 11712 11711	RD. 1-3/4 HEX 1-1/2 SQ. 1-1/4
#4 Universal - 2"	<b>8030</b>	19985 (3 split)	19992 19995 19994	RD. 2 HEX 1-3/4 SQ. 1-3/8
#5, 7A - 2-1/2" 7B, 7D	<b>8031</b>	10464 (3 split)	10481 11237 11236	RD. 2-1/2 HEX 2-1/4 SQ. 1-3/4
#5 - 3" 7A, 7B	<b>8032</b>	15246 (3 split)	15239 15422 15421	RD. 3 HEX 2-5/8 SQ. 2-1/8
#5 - 3-1/2" 7A, 7B	<b>8033</b>	19898 (3 split)	19896 19893 19894	RD. 3-1/2 HEX 3 SQ. 2-3/8
#5, 4-1/2" 7A, 7B	<b>8034</b>	13818 (3 split)	80754 80757 80756	RD. 4-1/2 HEX 3-7/8 SQ. 3-1/8

**\*COLLET PAD TOP JAWS ON PAGE 21.**

## COLLET PADS

### COLLET PADS FOR CHUCKS

CHUCK BRAND	CHUCK SIZE (IN.)	REFERENCE	STYLE	DACO PREFIX NO.
<b>AUTOBLOK MODELS</b>				
HY-MCD, MCD, RCD, RCA, RCM, RCC	6-1/2	1027	SE, SM, ST, HX, SQ	<b>8009</b>
	8	1025		<b>8007</b>
	10	1026		<b>8008</b>
	12	1022		<b>8004</b>
	15	1018		<b>8002</b>
<b>CUSHMAN MODELS</b>				
10-590-12-A08	12	04-225878	SM	<b>8008</b>
		98-226441	ST	<b>8008</b>
		98-226860XX	ER	<b>8018</b>
10-590-15-A08	15	04-225878	SM	<b>8008</b>
		98-226441	ST	<b>8008</b>
		98-226860XX	ER	<b>8018</b>
10-590-15-A11 10-590-18-A11	15, 18	98-226716	SM	<b>8002</b>
		98-266-760	ST	<b>8002</b>
		98226791XX	ER	<b>8013</b>
91-430-10-A6	10	98-214630	SE	<b>8008</b>
		98-225878	SM	<b>8008</b>
		98-226441	ST	<b>8008</b>
		98-233613XX	ER	<b>8018</b>
91-430-12-A8	12	98-227718	SE	<b>8027</b>
		98-226792	SM	<b>8027</b>
		98-226793	ST	<b>8027</b>
		98-233613XX	ER	<b>8019</b>

SE= SOFT EMERGENCY, SM= ROUND SMOOTH, ST= ROUND SERRATED, SQ= SQUARE,  
HX= HEX, ER= EXTENDED RANGE

## COLLET PADS

COLLET PADS FOR CHUCKS

CHUCK BRAND	CHUCK SIZE (IN.)	REFERENCE	STYLE	DACO PREFIX NO.
<b>LOGANSPOURT MODELS</b>				
900	8	4045C4S	SE	<b>8007</b>
		4045CEX.XXS	SM	<b>8007</b>
		4045C2X.XXS	ST	<b>8007</b>
		4045R2X.XXS	ER	<b>8017</b>
900	10	4048C4S	SE	<b>8008</b>
		4048C3X.XXS	SM	<b>8008</b>
		4048C2X.XXS	ST	<b>8008</b>
		4048R2X.XXS	ER	<b>8018</b>
900	12	4049C4S	SE	<b>8004</b>
		4049C3X.XXS	SM	<b>8004</b>
		4049C2X.XXS	ST	<b>8004</b>
		4049R2X.XXS	ER	<b>8020</b>
<b>PRATT BURNERD AMERICA MODELS</b>				
1749	8	2400	SE, SM, ST, HX, SQ	<b>8007</b>
	10	2410		<b>8008</b>
	12	2420		<b>8004</b>
	15	3520		<b>8015 or 8002</b>
	20	3560		<b>8001</b>
9131	6	X17XX		<b>8009</b>
	8	X21XX		<b>8007</b>
	10	X26XX	<b>8008</b>	
	12	X31XX	<b>8004</b>	
	15	X38XX	<b>8015 or 8002</b>	
	20	650XX	<b>8001</b>	

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## COLLET PADS

### COLLET PADS FOR CHUCKS

CHUCK BRAND	CHUCK SIZE (IN.)	REFERENCE	STYLE	DACO PREFIX NO.
<b>S-P MODELS</b>				
8CC	8	8CC325	SE, SM, ST, HX, SQ	8010
		8CC355X	ER	8010
10CC	10	10CC325	SE, SM, ST, HX, SQ	8008
		10CC355X	ER	8011
12CC	12	12CC325	SE, SM, ST, HX, SQ	8004
		12CC355X	ER	8012
15CC	15	15CC325	SE, SM, ST, HX, SQ	8015
		15CC355X	ER	8016

SE= SOFT EMERGENCY, SM= ROUND SMOOTH, ST= ROUND SERRATED, SQ= SQUARE, HX= HEX, ER= EXTENDED RANGE

\* COLLET PAD TOP JAWS ON PAGE 21.

\* SEE CROSS-REFERENCE GUIDE ON PAGE 29.

## COLLET PADS

"S" STYLE PADS FOR SPINDLE AUTOMATICS

CONE MODELS	DACO PREFIX NO.
1-1/4"	<b>S12</b>
1-1/2"	<b>S15</b>
1-5/8"	<b>S16</b>
1-7/8" & 2"	<b>S20</b>
2-1/4"	<b>S22</b>
2-1/2" & 2-5/8"	<b>S26</b>
3" & 3-1/4"	<b>S30</b>
3-1/2"	<b>S35</b>
4"	<b>S40</b>
GREENLEE MODELS	
1-5/8" 6-SPINDLE	<b>S16</b>
2" & 2-1/4" 6-SPINDLE	<b>S20</b>
2-5/8" 4 SPINDLE	<b>S26</b>
INDEX MODEL	
2-3/8" B60	<b>S16</b>
NATIONAL ACME MODELS	
1-1/4" R & RA-6; R & RB-6; RB-8; G & GA-4	<b>S12</b>
1-3/8" R, R-4, RA, RA-4, RAS-4; G, GA	<b>S15</b>
1-1/2" GA	<b>S15</b>
1-5/8" R & RA & RAS-4; R & RA & RAS & RB-6; RA & RB-8; GA-4	<b>S16</b>
2" R & RA & RAS-4; R & RA & RAS & RB-6	<b>S20</b>
2-1/4" R4, R6, R8, RA, RA4, RA6, RA8; M	<b>S22</b>
2-5/8" R & RA & RB-6; RA & RB-8; M	<b>S26</b>
3-1/2" RA & RB-4; RA & RB-6; M, MR	<b>S35</b>
4" RB-6, RB-8	<b>S40</b>

NEW BRITAIN MODELS	DACO PREFIX NO.
1-1/4" 52, 601, SL	<b>S12</b>
1-3/8" 52, 60, 601	<b>S15</b>
1-5/8" 41, 61, 62	<b>S16</b>
1-3/4" & 2" 61, 415, 817	<b>S20</b>
2-1/4" 61, 62	<b>S22</b>
2-5/8" & 2-3/4" 26 -SINGLE SPINDLE, 126, 626, 826	<b>S26</b>
3-1/2" 635	<b>S35</b>
4" 640	<b>S40</b>
TRAUB MODEL	
A56, A60, TB60, TS60	<b>S16</b>
WARNER & SWASEY MODELS	
1-1/4" 6-SPINDLE M3300	<b>S12</b>
1-3/4" 5-SPINDLE M2500	<b>S20</b>
2-1/4" 5-SPINDLE M2530	<b>S22</b>
0 AB M4415 (1-1/4")	<b>S12</b>
1 AB M3880 (2")	<b>S22</b>
2 AB M3925, M3380 (3")	<b>S30</b>
1 SC 5014-1006 (2"), 5034-1001 (2-1/4")	<b>S22</b>
2 SC 5054-1003	<b>S30</b>
WICKMAN MODELS	
1-3/8" 5-6 SPINDLE	<b>S12</b>
1-3/4" 5-6-8 SPINDLE	<b>S16</b>
2-1/4" 6 SPINDLE	<b>S22</b>
2-5/8" 1-6 SPINDLE	<b>S26</b>
3-1/4" SPINDLE	<b>S30</b>